# SIEMENS





Presentation example PME7

## PME71.401Ax

# Program module for burner control LME71.000Ax

## **User Documentation**

#### **Application:**

- 1-stage or 2-stage, direct ignited forced draft burners - E.g. for burners to EN 676

The PME7 and this User Documentation are intended for use by OEMs which integrate the LME7 with PME7 in their products.



#### Note!

This documentation is only valid together with LME7 Basic Documentation (P7105)!

Software version V02.03

**Smart Infrastructure** 

### Contents

1	Supplementary documentation3
2	Warning notes4
3	Typographical conventions4
4	Program sequence PME71.401Ax5
5	List of phase display6
6	Fuel trains (examples)7
6.1	Gas direct ignition (G), 1-stage7
6.2	Gas direct ignition (G), 2-stage7
7	Input gas pressure switch-min7
8	Time table and settings8
9	Inputs and outputs / internal connection diagram9
10	Parameter list (AZL2)10
11	Error code list12
12	Legend14
13	List of figures15

# **1** Supplementary documentation

Product type	Designation	Type of documentation	Documentation number
LME	Burner control	Environmental Product Declaration	E7105 *)
PME	Program module	Environmental Product Declaration	E7105.1 *)
LME7	Burner control	Product Range Overview	N7105
LME	Burner control	Environmental Product Declaration	Q7101
LME7	Burner control	Data Sheet	P7105
			*) On request only

### Note

This document only refers to the product type – not the *product designation*. See the table below for details.

Product type	Product designation
ACS410	PC software
AZL2	Display and operating unit
ION	Ionization probe
LME7	Burner control
QRA	UV flame detector
QRB	Photo resistive detector
QRC	Blue-flame detector
PME7	Program module

#### Warning notes 2



#### Warning!

The safety, warning and technical notes given in the Basic Documentation on the LME7 (P7105) apply fully to the present document also!

To avoid injury to persons, damage to property or the environment, the following warning notes must be observed!

The LME7 are safety devices! Do not open, interfere with or modify the unit. Siemens does not assume responsibility for damage resulting from unauthorized interference!

#### Warning!



On the OEM access level of the LME7, it is possible to make parameter settings that differ from application standards. When setting the parameters, it is important to ensure that the application will run safely in accordance with legal requirements. Failure to observe this information poses a risk of damaging the safety functions.



Warning! Risk of damage to the switching contacts! If the external primary fuse (Si) is blown due to overload or short-circuit at the terminals, the LME7 must be replaced.

#### Typographical conventions 3

	о тур	ograpi				
Safety notes	This User Documentation contains notes which must be observed to ensure your personal safety and to protect the product and the connected equipment. The instructions and notes are highlighted by warning triangles-or a hand symbol and are presented as follows, depending on the hazard level:					
		Warning means that death, severe personal injury or substan damage to property <b>can</b> occur if adequate precautio measures are not taken				
	Ċ	Note	draws your attention to <b>important information</b> on the product, on product handling, or to a special part of the documentation			
Qualified personnel	the context of the authorized to co	ne safety-relate commission, gro	ed to install and operate the equipment. Qualified staff in ed notes contained in this document are persons who are ound and tag devices, systems and electrical circuits in safety practices and standards.			
Correct use	Note the followi	ng:				
	The device may only be used on the applications described in the technical documentation and only in connection with devices or components from other suppliers that have been approved or recommended by Siemens.					
	•	•	correctly and safely if shipped, stored, set up and ed and maintained as specified.			

## 4 Program sequence PME71.401Ax

 $\rightarrow$  For fuel trains  $\boldsymbol{G}$ 

			ſ	Star	ndby	y Startup ▶			Operation					Shuto	lown							
							<del>&lt; t</del>	<sup>1</sup> →		< <sup>™</sup>	<sup>SA</sup> >		<mark>≺</mark> 2r	id sta	age →	<del>&lt; 1</del> :	st sta	<u>g</u> e →				
·					tw			t10			t3	t3n		t4							t8	
		Phase number AZL2		OFF		21	22	22	30	30	38		42	44	_	pP:P	2		oP:P	1	74	10
		7 segment in the LME	LOC	OFF	OFF	21	22	22	30	30	38		42	44		pP2	1		oP1		74	10
	Operation	unit parameter number							225		226	257					240			-		
		LED permanent				•	•	•	•	•			•								•	
RAST5 plug	Relay	LED flashing									•0							-				
pin number	contact	Function / inputs															<u> </u>		<u> </u>			
X3-04 pin 5		Mains voltage																				
X3-04 pin 1		SK																				
X5-03 pin 1		R	$\boxtimes$														-					
X5-03 pin 3			×			***							***								<b>***</b>	***
X5-03 pin 2		Not active	×	××		***							***		***			<b>**</b> *	***		***	<b>***</b>
X65 pin 1		Not active	×			***		×					***	×**	***			<b>**</b>	***		***	**
X65 pin 1		Not active	×			***		×					***		***			<b>**</b>	***		***	***
X3-02 pin 1			×		***		×															***
X5-01 pin 2		Pmin / [P]	×		***							***	***								<b>***</b>	<b>***</b>
X2-02 pin 4		POC	×		*		<b>**</b>					×	***		***		***	×	 	×	***	***
X2-02 pin 4		Not active	×	***	***	***		***			***		***		***		<b> </b> 	<b>***</b>	****	×	***	***
X9-04 pin 2		Not active	XX			***	×	***					***		***		×	<b>**</b>	***		***	<b>~~</b>
X10-05 pin 2 X10-06 pin 1/2		ION / QRA	***		×	***					<b>**</b> *										<b>***</b>	***
X10-05 pin 3		Not active	***	***	***	***		***					***		***			<b>**</b>	***		***	***
RAST5 plug pin number	Relay contact	Function / outputs																				
X2-02 pin 3	K1	POC																				
X6-03 pin 3	K1	sv																				
X2-01 pin 3	K4	M																				
X4-02 pin 3	K5	z (the															<u> </u>					
X7-04 pin 4	K7	V1																				
X7-01 pin 3	K2/2	V2a																	<u> </u>			
X2-03 pin 3	K2/1	AL															<u> </u>		<u> </u>			
L																					-4604	

7105d69e/0312

Figure 1: Program sequence for fuel trains  ${\bf G}$ 

# 5 List of phase display

Phase numb	per of display	LED	Function
7-segment	AZL2		
LOC	LOC	Red	Lockout phase
Standby			
OFF	OFF	OFF	Standby, waiting for heat request
P08	Ph08	OFF	Power ON/test phase (e.g. detector test)
Startup			
P21	Ph21	Yellow	Safety valve ON, air pressure switch in no-load position Test if POC closed (timeout/lockout after 5 seconds)
P22	Ph22	Yellow	Part 1: Fan motor ON Part 2: Specified time air pressure switch Message (timeout), stabilization air pressure switch
P30	Ph30	Yellow	Part 1: Prepurge time without extraneous light test Part 2: Prepurging with extraneous light test (2.1 seconds)
P38	Ph38	Yellow	Preignition time
P40	Ph40	Yellow flashing	Postignition time
P42	Ph42	Green	Flame detection
P44	Ph44	Green	Interval: End of safety time and load controller release
Operation			
oP1	oP:P1	Green	Operation (first stage)
oP2	oP:P2	Green	Operation (second stage)
Shutdown			
P10	Ph10	OFF	Home run
P74	Ph74	Yellow	Postpurge time
Safety shute	down phases		
P01	Ph01	Yellow / red	Under voltage / over voltage
P02	Ph02	Yellow	Safety shutdown (e.g. open safety loop) $\rightarrow$ Non-volatile lockout
P04	Ph04	Green / red	Extraneous light in standby
P90	Ph90	Yellow	Gas pressure switch-min open $\rightarrow$ safety shutdown and start prevention

Fuel trains (examples) 6 Gas direct ignition (G), 1-stage 6.1 Program Gas direct 1-stage G LME71.000... V1 X7-04 SV P P 1 2 3 4 Ŷ Ш Ø Z Ż 7105s20e/1009 낺 ٧Ī

Figure 2: Fuel train gas direct ignition (G), 1-stage

### 6.2 Gas direct ignition (G), 2-stage

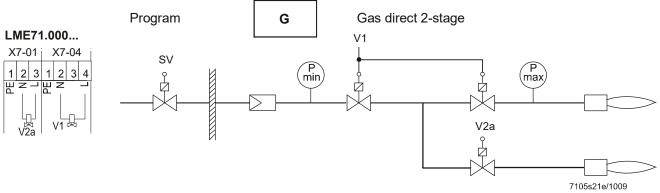


Figure 3: Fuel train gas direct ignition (G), 2-stage

## 7 Input gas pressure switch-min

Behavior in the event gas pressure switch-min fails (terminal X5-01 pin 2 and 3) If gas pressure switch-min fails, safety shutdown is triggered and startup prevented until gas pressure switch-min closes again. During start prevention, the yellow LED is lit and the safety circuit is active. The LME7 is in phase 90.

### 8 Time table and settings

Туре		Times in seconds									
PME71.401Ax	tw	TSA max.	t1 P225 min.	t3 P226 min.	t3n P257 approx.	t4 P230 min.	t8 P234 min.	t10 P224 approx.	1)	2)	3)
Requirements	2.5	3	30	2	2.5	8	0	15			
Factory setting		t3n+0.45	29.106+2.1	2.058	2.205+0.3	8.232	0	13.818			
Max.	2.5	14	1237+2.1	37.485	13.23+0.3	74.97	1237	13.818	1	0.45	0.45
Min.			0+2.1	1.029	0+0.3	3.234	0	0	0.3	0.3	
Step size			4.851	0.147	0.147	0.294	4.851	0.254			

Parameter number	Function	Factory setting
240	Restart in the event of loss of flame during operation 0 = none	0
	1 = none 2: 1 x restart	

#### Legend

- tw Waiting time
- TSA Safety time
- t1 Prepurge time
- t3 Preignition time
- t3n Postignition time parameter 257 +0.3 seconds
- t4 Interval: End of safety time load controller release
- t8 Postpurge time
- t10 Specified time air pressure switch message (timeout)
- 1) Reaction time to a change of signal by the air pressure switch contact (opens) and flame-out response time in the event of loss of flame
- 2) Reaction time to a change of signal by the inputs (e.g. pressure switch-min)
- 3) Flame detection time

9 Inputs and outputs / internal connection diagram

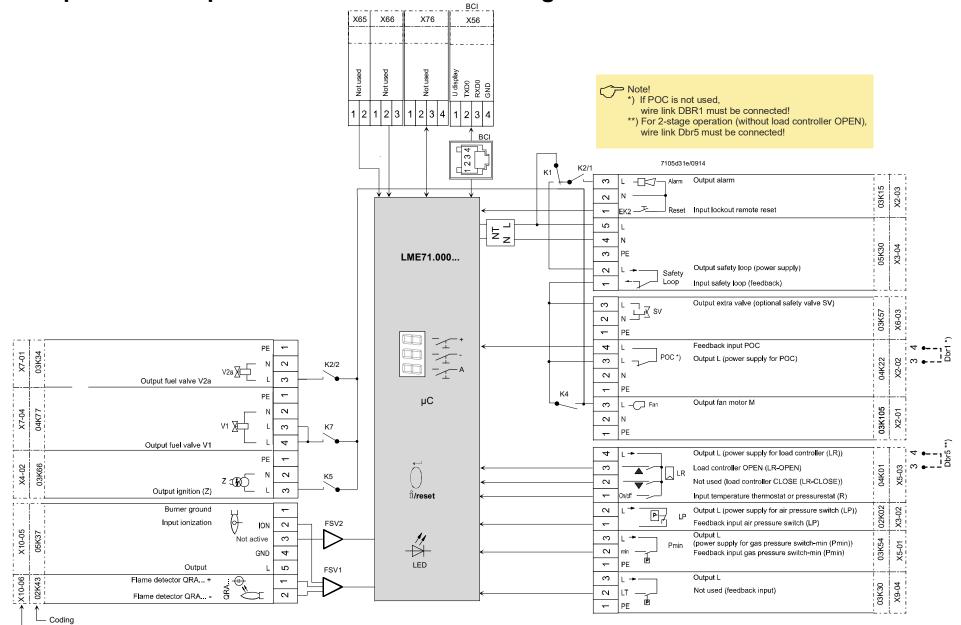


Figure 4: Inputs and outputs / internal connection diagram

Plug marking

### 10 Parameter list (AZL2)

Abbreviations for password level:

HF Heating engineer

OEM Manufacturer of the original product

Parameter	Parameter	Edit	Value	range			Password level		
number			Min.	Max.	Increment	Factory setting	reading from level	Password level writing from level	
000	Internal parameter								
41	Heating engineer (HF) password (4 characters)	Edit	XXXX	XXXX				OEM	
42	OEM's password (5 characters)	Edit	XXXXX	XXXXX				OEM	
60	Backup/restore	Edit						SO	
100	General								
102	Identification date	Read only					Info		
103	Identification number	Read only	0	9999	1	0	Info		
113	Burner identification	Edit	х	XXXXXXXX	1		Info	SO	
140	Mode display for the 7-segment display 1 = standard (program phase) 2 = flame 1 (QRA/ION) 3 = flame 2 (QRB/QRC) ⇔ not used 4 = active power (power value)	Edit	1	4	1	1	SO	SO	
164	Number of startups resettable	Resettable	0	999999	1	0	Info	Info	
166	Total number of startups	Read only	0	999999	1	0	Info		
170.00	Switching cycles relay contact K12	Read only	0	99999999	1	0	Info		
170.01	Switching cycles relay contact K11	Read only	0	99999999	1	0	Info		
170.02	Switching cycles relay contact K2	Read only	0	99999999	1	0	Info		
170.03	Switching cycles relay contact K1	Read only	0	99999999	1	0	Info		
171	Signaling of "Switching cycle exceeded" for one of the relay contact counters (parameters 170.00 to 170.03) $\rightarrow$ not active	Read only	0	999999999	1	1000000	Info		
200	LME7 burner control								
224	Specified time air pressure switch	Edit	0 s	13.818 s	0.294 s	13.18 s	SO	OEM	
225	Prepurge time +2.1 seconds	Edit	0 s	1237 s	4.851 s	29.106 s	SO	OEM	
226	Preignition time	Edit	1.029 s	37.485 s	0.147 s	2.058 s	SO	OEM	
230	Interval (t4): End of safety time - load controller release	Edit	3.234 s	74.97 s	0.294 s	8.232 s	SO	OEM	
234	Postpurge time	Edit	0 s	1237 s	4.851 s	0	SO	OEM	
240	Restart in the event of loss of flame during operation 0: None 1: None 2: 1 x restart	Edit	0	2	1	0	SO	OEM	
257	Postignition time +0.3 seconds	Edit	0 s	13.23 s	0.147 s	2.205 s	SO	OEM	

Parameter	Parameter	Edit		Value range			Password level	
number			Min.	Max.	Increment	Factory setting	reading from level	Password level writing from level
700	Error history							
701	Current error:	Read only					Service	
	00: Error code		2	255	1			
	01: Startup meter reading		0	999999	1			
	02: HMI phase							
	03: Power value		0%	100%	1			
702	Latest error in the history	Read only					Service	
	00: Error code		2	255	1			
	01: Startup meter reading		0	999999	1			
	02: HMI phase							
	03: Power value		0%	100%	1			
•								
•								
•								
711	Oldest error in the history	Read only					Service	
	00: Error code		2	255	1			
	01: Startup meter reading		0	999999	1			
	02: HMI phase							
	03: Power value		0%	100%	1			
900	Process data			1				
936	Normalized speed	Read only	0%	100%	0,01%		Service	
951	Mains voltage	Read only	0 V	LME71.000A1: 175 V	1 V		Service	
				LME71.000A2: 350 V				
954	Flame intensity	Read only	0%	100%	1%		Service	

### **11 Error code list**

Error code	l.		
AZL2	LED display (alternating)	Clear text	Possible cause
Loc: 2	Loc 2	No establishment of flame at the end of safety time	<ul> <li>Faulty or soiled fuel valves</li> <li>Defective, soiled or incorrectly connected flame detector</li> <li>Poor adjustment of burner, no fuel</li> <li>Faulty ignition equipment</li> </ul>
Loc: 3	Loc 3	Air pressure faulty (air pressure switch welded in no-load position, decrease to specified time (air pressure switch flame-on response time)	<ul> <li>Air pressure switch faulty</li> <li>Loss of air pressure signal after specified time</li> <li>Air pressure switch has welded in no-load position</li> </ul>
Loc: 4	Loc 4	Extraneous light	Extraneous light during burner startup
Loc: 5	Loc 5	Air pressure faulty, air pressure switch welded in working position	<ul><li>Time supervision air pressure switch</li><li>Air pressure switch has welded in working position</li></ul>
Loc: 7	Loc 7	Loss of flame	<ul> <li>Too many losses of flame during operation (restart limitation)</li> <li>Faulty or soiled fuel valves</li> <li>Faulty or soiled flame detector</li> <li>Poor adjustment of burner</li> </ul>
Loc: 8	Loc 8	Free	Free
Loc: 9	Loc 9	Free	Free
Loc: 10	Loc 10	Non-volatile lockout with alarm output switched on at terminal X2-03 pin 3 (fault lamp ON)	Wiring error or internal error, other errors
Loc: 10	Loc 10	Non-volatile lockout with alarm output switched off at terminal X2-03 pin 3 (fault lamp OFF)	Output contact error (welded contact of an output relay)
Loc: 14	Loc 14	POC error	Error valve closure control POC
Loc: 22	Loc 22	Safety loop open	<ul><li>Gas pressure switch-max open</li><li>Safety limit thermostat cut out</li></ul>
Loc: 138	Loc 138	Restore process successful	Restore process successful
Loc: 139	Loc 139	No PME7 detected	No PME7 plugged in
Loc: 167	Loc 167	Manual locking	Manual locking
Loc: 206	Loc 206	AZL2 incompatible	Use the latest version

Error code	e		
AZL2	LED display (alternating)	Clear text	Possible cause
rSt Er1	rSt Er1	Error in compatibility between PME7 and LME7 during restore process	Program sequence of PME7 does not match the LME7
rSt Er2	rSt Er2	Error in compatibility between PME7 and LME7 during restore process	LME7 hardware does not match the PME7
rSt Er3	rSt Er3	Error during restore process	<ul><li>PME7 faulty</li><li>PME7 removed during restore process</li></ul>
bAC Er3	bAC Er3	Error in compatibility between PME7 and LME7 during backup process	Program sequence of PME7 does not match the LME7
Err PrC	Err PrC	Error in PME7	<ul><li>Data content of the PME7 defective</li><li>No PME7 plugged in</li></ul>

# 12 Legend

AL	Alarm device
Å ∬reset (EK1)	Lockout reset button (info button)
EK2	Remote lockout reset button
FSV	Flame signal amplifier
ION	Ionization probe
Kx	Relay contact
LED	3-color signal lamp
LP	Air pressure switch
LR	Load controller
LR-OPEN	Load controller OPEN position
LR-CLOSED	Load controller CLOSED position
Μ	Fan motor
NT	Power supply unit
Pmax	Pressure switch-max
Pmin	Pressure switch-min
POC	Valve closure control (proof of closure)
QRA	Flame sensor
R	Control thermostat or pressurestat
SK	Safety Loop
SV	Safety valve
V1	Fuel valve
V2a	Fuel valve
Z	Ignition transformer
	Input/output signal 1 (ON)
	Input/output signal 2 (OFF)
	Permissible signal 1 (ON) or 0 (OFF)

# 13 List of figures

Figure 1: Program sequence for fuel trains <b>G</b>	5
Figure 2: Fuel train gas direct ignition (G), 1-stage	7
Figure 3: Fuel train gas direct ignition (G), 2-stage	7
Figure 4: Inputs and outputs / internal connection diagram	9

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